



Domestic Vendor Manual

Carton Specifications

Carton specifications are important to ensure that the actual shipping carton can be shipped and received at our warehouses and/or our retail stores.

WEIGHT

All shipping cartons must weigh: minimum 2 lbs., maximum 40 lbs.
10 pounds is the preferred minimum weight.

CARTON DIMENSION – All warehouses except Reading, PA

ALL BULK:

| DIMENSION | MIN. | IDEAL | MAX. |
|-----------|------|-------|------|
| Length | 10" | 24" | 24" |
| Width | 8" | 16" | 24" |
| Height | 4" | 16" | 24" |

ALL PREPACKS:

| DIMENSION | MIN. | IDEAL | MAX. |
|-----------|------|-------|------|
| Length | 10" | 24" | 24" |
| Width | 8" | 16" | 24" |
| Height | 6" | 16" | 24" |

Smaller or larger carton dimensions will not be accommodated by the warehouse conveyor system.

Note: Minimum carton height of 3 ½" is acceptable for **PVH RETAIL ONLY**.

CARTON DIMENSION – All Reading, PA

BULK - WOVEN SHIRT:

| DIMENSION | MIN. | IDEAL | MAX. |
|-----------|------|-------|------|
| Length | 24" | 27" | 32" |
| Width | 17" | 17" | 24" |
| Height | 8" | 12" | 12" |

BULK - ALL OTHER PRODUCT:

| DIMENSION | MIN. | IDEAL | MAX. |
|-----------|------|-------|------|
| Length | 15" | 27" | 29" |
| Width | 15" | 17" | 18" |
| Height | 8" | 12" | 13" |

ALL PREPACKS:

| DIMENSION | MIN. | IDEAL | MAX. |
|-----------|------|-------|------|
| Length | 10" | 27" | 36" |
| Width | 8" | 17" | 24" |
| Height | 6" | 8" | 24" |



CARTON SPECIFICATIONS

GIRTH

Carton width never exceeds carton length.
The largest surface areas of the carton must be the top and bottom.
Carton height must not exceed the lesser dimension of length or width.

CONSTRUCTION

- Minimum requirement is 42 ECT double wall or 44 ECT single wall (Edge Crush Test)

SEALING

Domestic Shipment

Cartons are to be taped at all locations where flaps come together.
Staples are prohibited.

International Shipment

Cartons are to be taped on all edges of the flaps. There should be no open gaps in the carton. **(Use only PVH Corp. logo security sealing tape)**

STRAPPING

The use of plastic / metal strapping is not acceptable for PVH Corp. It will be allowed for shipments originating in India going directly into a PVH Corp. warehouse due to customs regulations.

SHRINK WRAP

No cartons are to be shipped with plastic unless authorized by the receiving warehouse.

ALLOWANCES

There may be an occasion when merchandise cannot be packed following the PVH Corp. standards for carton dimension. In some cases, there are exceptions made. There is an approval process to allow for these exceptions. The Vendor Relations group, as well as, the PVH Corp. receiving warehouse must be notified prior to the merchandise leaving the factory. If it is not pre-approved, there will be a noncompliance charge assessed by the receiving warehouse. For shipments with oversized or undersized cartons, contact vendorcompliance@pvh.com.