



PVH Corp.

# Domestic Vendor Manual

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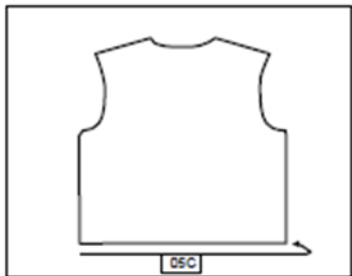
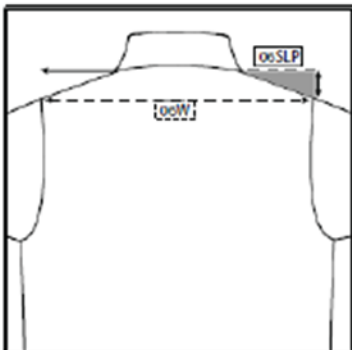
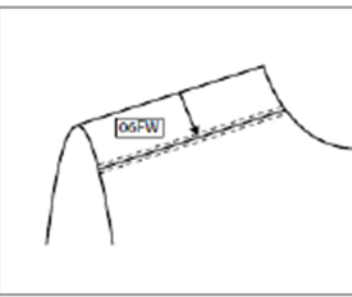
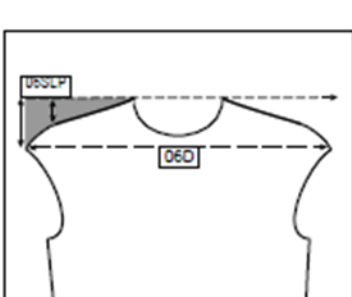

Standard Measurements

<b>STANDARD MEASURING METHOD</b>
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- Size specifications for any type of garment are **DIVISION SPECIFIC**.
- Size specifications and tolerances must be confirmed with the buying office.
- While specifications will vary by division, the following standard measurement methods should be employed to ensure consistency and quality of the product.

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<p><b>101 01T</b> Body Length From HPS</p> <p><b>104 01T</b> Body Length From CB</p> <p>Measure the sample from the center back neck seam (or the highest point on the shoulder) to the edge of the bodice hem, as specified.</p>	
<p><b>126 02C</b> Chest Circumference</p> <p>Measure at 1" below armhole, straight across from side seam to side seam. Double (2X) the measurement for woven samples. For styles with princess seams fold garment at 1" below the armholes in order to show the full bust. Measure along the folded edge.</p>	
<p><b>105 03LEV</b> Waist Level</p> <p>Determine the waist level by measuring ___" (inches) from HPS, as indicated on the spec sheet. Target the narrowest part of the body.</p> <p><b>106 03C</b> Waist Circumference</p> <p>Measure across waist at level indicated on the spec sheet. Double (2X) the measurement for circumference measurement.</p>	

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<p><b>130 05C Bottom Sweep Circumference</b> Measure the bottom edge along the curve edge of hem or straight across at side seam as indicated on spec sheet. Double (2X) the measurement, for woven samples.</p>	
<p><b>112 06W Shoulder Width</b> Measure straight across upper back of garment from armhole/shoulder seam to opposite seam, or from the natural shoulder fold line if there is no seam.</p>	
<p><b>115 06SLP Shoulder Slope</b> Measure from the imaginary line through the neck seam (HSP) down to the shoulder level. For drop shoulders, offer two points of measurement.</p>	
<p><b>117/118 06FW Forward Shoulder</b> Measure from the natural fold of the shoulder to the forward shoulder seam at center.</p>	
<p><b>06D Shoulder Width (Drop Shoulder)</b> Measure straight across back of garment from the armhole/shoulder seam to opposite seam, or from natural shoulder line if there is no seam. (For styles where the shoulder width is equal to or greater than the chest width, the grading is the same as chest.)</p>	
<p><b>06SLP Shoulder Slope</b> Measure from the imaginary line through the neck seam (HSP) down to the shoulder level. For drop shoulders, offer two points of measurement.</p>	
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**06HAL Shoulder Width (racer)**

Measure straight across back of garment from armhole/shoulder seam to opposite seam or from natural shoulder line if there is no seam. (For halter styles use the same grading for neck & shoulder widths.)

Racer Back

**124 07AC Across Chest**

Measure straight across the upper front body from HPS or shoulder seam at neck as indicated on spec sheet down \_\_\_\_" (inches) as indicated on spec sheet.

**128 07AB Across Back**

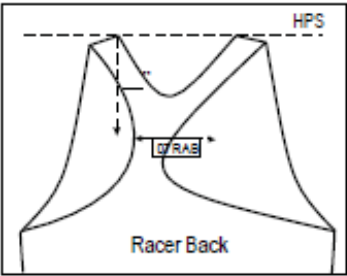
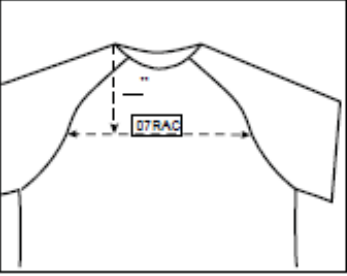
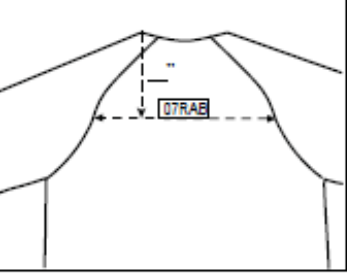
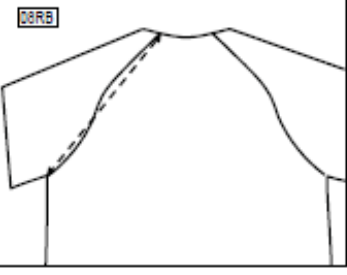
Measure across the upper back body either from CB or HPS as indicated on spec sheet down \_\_\_\_" (inches).

**07RAC Across Chest (racer)**

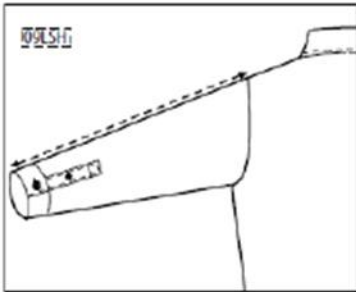
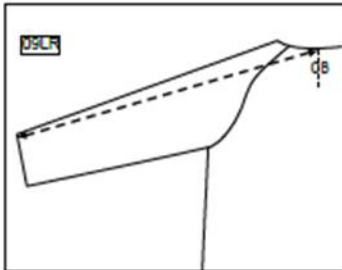
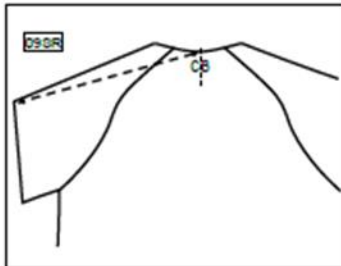
Measure across the upper front body down from HPS or shoulder seam as indicated on spec sheet \_\_\_\_" (inches).

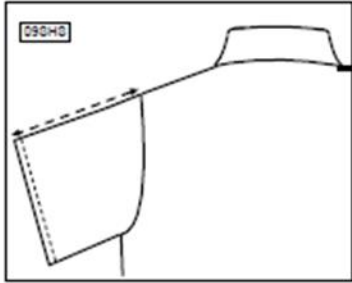
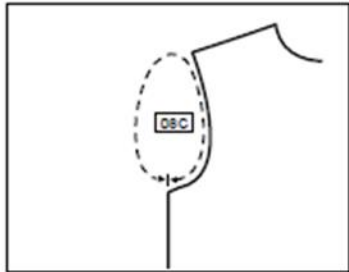
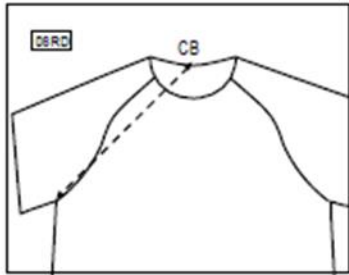
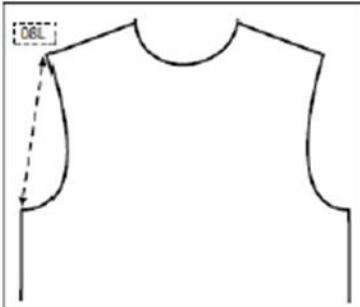
Racer Front

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<p><b>07RAB Across Back (racer)</b> Measure straight across the upper back body from HPS down ___" (inches).</p> 		
<p><b>125 07RAC Across Chest (raglan)</b> Measure straight across the upper front body at raglan seam from HPS down ___" (inches) as indicated on spec sheet.</p> 		
<p><b>129 07RAB Across Back (raglan)</b> Measure straight across the upper back body at raglan seam from HPS down ___" (inches) as indicated on spec sheet.</p> 		
<p><b>143 08RB Back Armhole Length (raglan and saddle)</b> Measure straight from armhole/neck seam to underarm at side seam point.</p> 		
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<b>145L 09L SH Sleeve Length from Shoulder/Cap</b> Measure along top edge of sleeve fold from sleeve cap to the edge of cuff or sleeve opening			
<b>146L 09LR Raglan Sleeve Length</b> Measure from the CB neck to end of cuff or sleeve opening.			
<b>146S 09SR Raglan Sleeve Length (short)</b> Measure from the CB neck to end of cuff or sleeve opening.			
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<p><b>145S 09SHS Sleeve Length from Shoulder (short sleeve)</b>            Measure along top edge of sleeve fold from sleeve cap to the edge of cuff or sleeve opening.</p>		
<p><b>138 08C Armhole Circumference (wovens)</b>            Measure around the armhole from seam to seam (or from underarm seam to shoulder seam to underarm seam).</p>		
<p><b>08RD Raglan Armhole Depth</b>            Measure from CB neck seam to the underarm at side seam. When using this technique, there's no need to use Front &amp; Back Armhole Lengths.</p>		
<p><b>139 08L Armhole Straight Length (wovens)</b>            Measure a straight line from top of armhole/shoulder seam to the underarm at side seam.</p>		
<div style="border-bottom: 1px solid black; height: 10px; width: 250px; margin-bottom: 5px;"></div> <div style="border-bottom: 1px solid black; height: 10px; width: 250px;"></div>		
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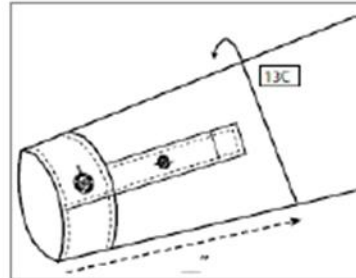
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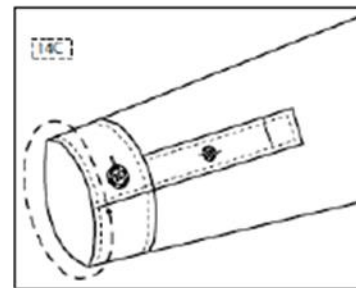
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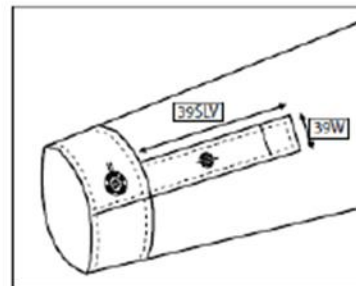
**152 13C Forearm Circumference**  
Measure up from cuff \_" (inches) as indicated on spec.  
Double (2X) the measurement for circumference measurement. (forearm level as specified on spec sheet)



**244 14C Sleeve Opening / Cuff Circumference**  
(long sleeve) With cuff button closed, measure along the opening edge. Double (2X) the measurement for circumference measurement.



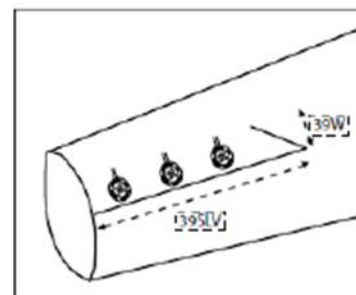
**247 39SLV Sleeve Placket Length**  
Measure from sleeve cuff seam to the edge of placket.



**248 39W Placket Width**  
Measured from the outside edge of placket to inside edge, or to topstitching line.

**39SLV Sleeve Vent Length**  
Measure from sleeve opening to the stitched closed edge.

**39W Vent Width**  
Measure width from edge to outer stitch of vent.



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## 243 14H Cuff Height

Measure from bottom edge to cuff seam or topstitching.

A technical line drawing of a sleeve cuff. A horizontal arrow points from the bottom edge of the cuff to the topstitching line, with the label '14H' in a box next to it.

## 252 14SSC Short Sleeve Opening Circumference

Measure along the opening edge of sleeve.

Double (2X) the measurement for circumference measurement.

A technical line drawing of a short-sleeved shirt. A label '14SSC' in a box is placed along the opening edge of the sleeve.

## 103 20T Zipper Length for Tops

Measure from top of zipper head to bottom of stopper.

Grade same as body length minus the neck drop grade. Target 1/2" increments.

A technical line drawing of a vest with a front zipper. A label '20T' in a box is placed along the zipper, indicating the measurement from the top head to the bottom stopper.

## 28JKT Front Neck Drop for Jackets

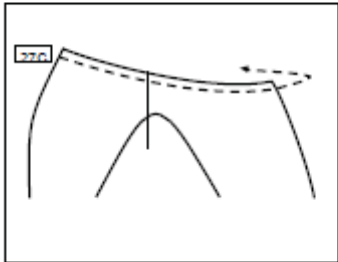
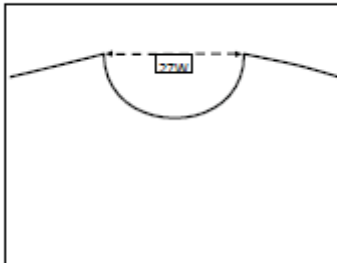
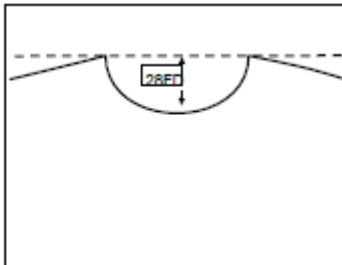
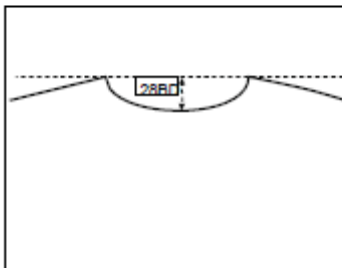
Measure from the natural fold of the HPS or shoulder seam at neck as indicated on spec to the center of first button.

A technical line drawing of a jacket collar. A dashed line indicates the measurement from the center of the neck (where the collar folds) down to the center of the first button. The label '28JKT' in a box is placed along this dashed line.

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<b>161 27C Neck Opening Circumference</b> Measure along curve of top edge of neckline or bottom collar band.		
<b>165 27W Neck Width</b> Measure straight from shoulder seam to shoulder seam (along imaginary line) or from natural fold at HPS if no neck seams exist		
<b>155 28FD Front Neck Drop- from imaginary line</b> Measure from the imaginary line (across both HPS's) to the neck seam at center front.		
<b>160 28BD Back Neck Drop</b> Measure from the imaginary line (across both HPS's) to the neck seam at center back.		
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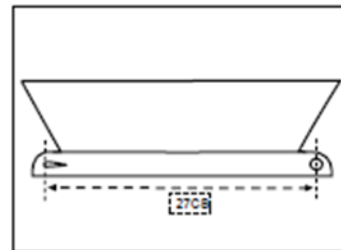
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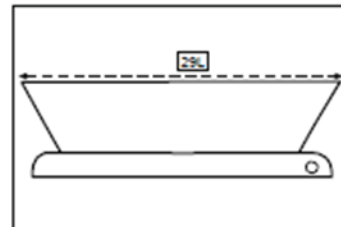
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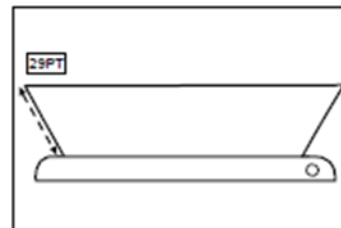
**163 27CB Neck Opening Circumference on Collar Stand**  
Measure along center of collar stand from the center of the button to the inside edge of buttonhole.



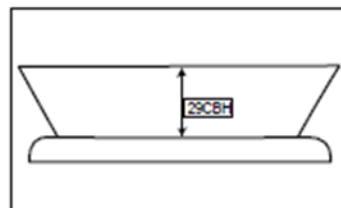
**168 29L Collar Length at Top Edge**  
Measure length from collar point to point along the top outer edge of the collar laid flat.



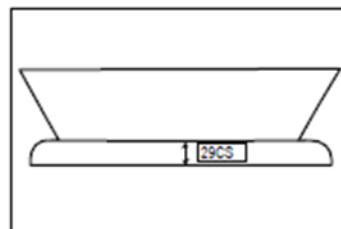
**176 29PT Collar Point**  
Measure from collar joining seam to collar point.



**174 29CBH Collar Height**  
Measure from collar seam to top outer edge of collar at center back of sample.



**175 29CS Collar Stand Height**  
Measure from collar stand join seam to neck seam at center-back neck.



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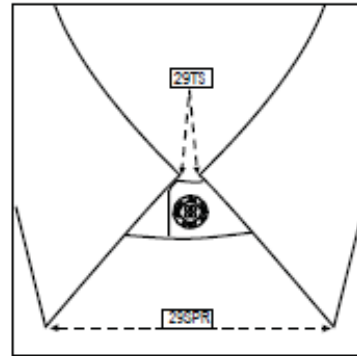
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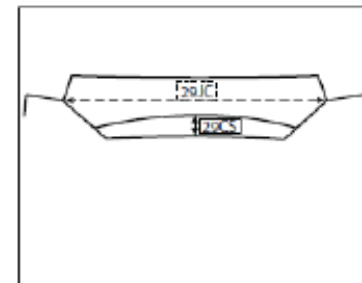
### 178 29TS Collar Tie Space

With the collar buttoned closed, measure the space from front top collar edge to edge straight across the front of the shirt.



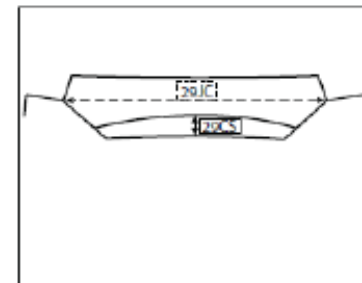
### 177 29SPR Collar Spread

With shirt buttoned, measure from collar point to collar point straight across the front of shirt. Normally used for packing.



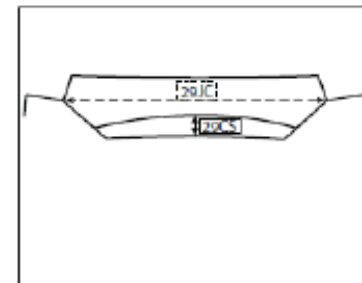
### 29JC Collar Length (Notch to Notch)

Measure across back of collar from notch to notch, with collar laid flat.



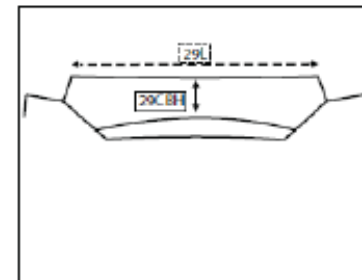
### 175 29CS Collar Stand Height

Measure from top stand/neck joining seam to bottom edge of collar at center back of sample.



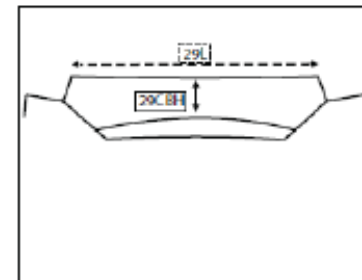
### 168 29L Collar Length at Top Edge

Measure length from collar point to point along the top outer edge of the collar laid flat.



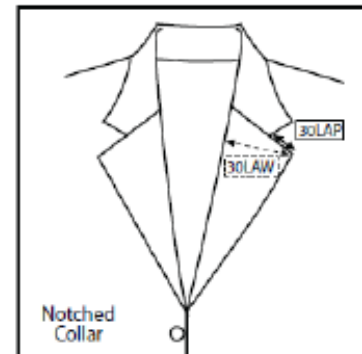
### 174 29CBH Collar Center Back Height

Measure from collar neck joining seam to top outer edge of collar at center back of sample.



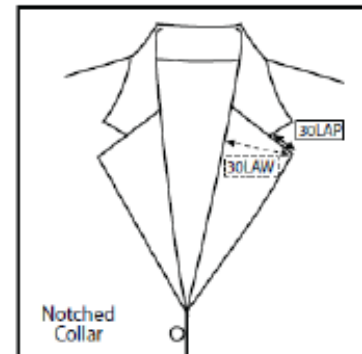
### 180 30LAP Lapel Point

Measure from lapel/collar joining seam to the point of lapel.

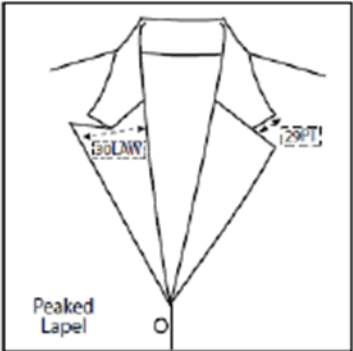
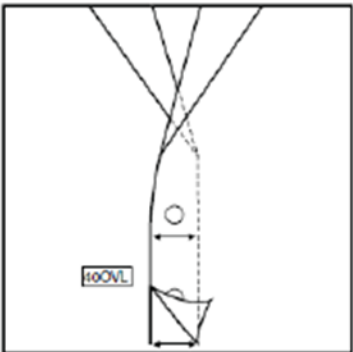
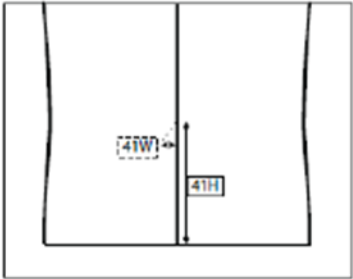
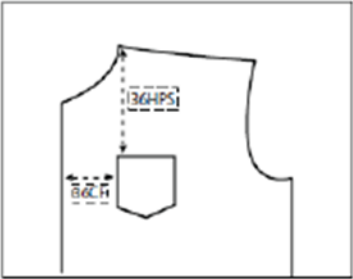
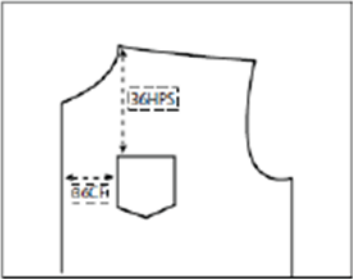


### 179 30LAW Lapel Width (Notched & Peaked Lapels)

Draw a perpendicular line from lapel fold to lapel point. Peaked Lapel - Draw a perpendicular line from lapel fold, through the notch point, straight to lapel edge.



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<div> <div> <p><b>176 29PT Collar Point (For Jackets)</b> Measure from collar joining seam to collar point edge at collar/lapel notch.</p> </div> <div>  </div> </div>		
<div> <div> <p><b>922 40OVL Jacket Front Overlap Width</b> Measure with jacket closed; pick up top layer to measure the overlap width.</p> </div> <div>  </div> </div>		
<div> <div> <p><b>886 41H Slit/Vent Height</b> Measure from the stitched closed edge of vent to the bottom of vent at hem.</p> </div> <div>  </div> </div>		
<div> <div> <p><b>887 41W Slit/Vent Width</b> Measure width from edge to outer stitch of vent.</p> </div> <div>  </div> </div>		
<div> <div> <p><b>813 36HPS Pocket Position from HPS</b> Measure from natural fold of the HPS or shoulder seam at neck as indicated on spec sheet to the edge of the pocket opening.</p> </div> <div>  </div> </div>		
<div> <div> <p><b>816 36CF Pocket Position from Center Front</b> Measure from the center of the placket (or the center of the buttonhole) to the side edge of the pocket</p> </div> </div>		
<p>Code in RED : PDM Code in Black :PLM</p>		

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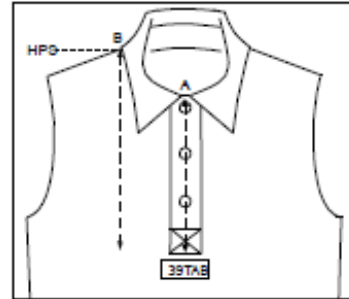
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### 913 39TAB Center Front Placket Length

A. Measure from the neck seam to the end of the placket.

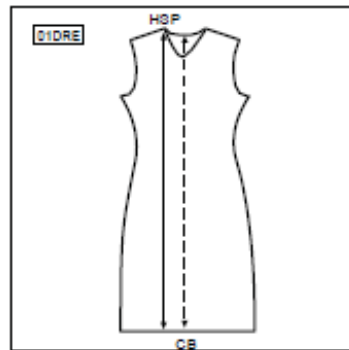
B. Measure from the HPS (or shoulder seam at neck) as indicated on the spec, to the end of the placket.



### 101 01DRE Body Length HPS(Dress)

### 104 01DRE Body Length CB (Dress)

Measure the sample from center back neck seam (or the highest point on the shoulder) to the bottom edge of the dress hem, as specified.

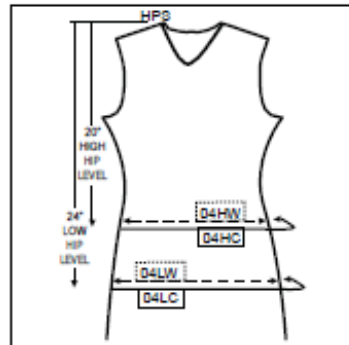


### 107 04HC High Hip Circumference (Dress)

Highest part of the hip. Measure \_" (inches) as indicated on spec sheet from the HPS or shoulder seam at neck as indicated to center front. Double (2X) the measurement, for woven samples.

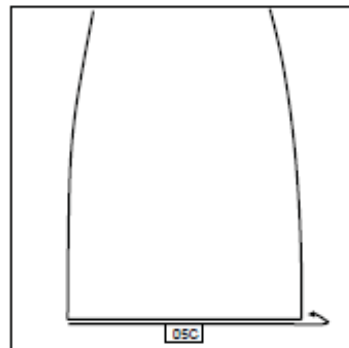
### 109 04LC Low Hip Circumference (Dress)

Lower part of the hip. Measure \_" (inches) as indicated on spec sheet from the HPS or shoulder seam at neck as indicated to center front. Double (2X) the measurement, for woven samples.



### 130 05C Bottom Sweep Circumference (Dress)

Measure the bottom edge along the curve edge of hem or straight across at side seam as indicated on spec sheet. Double (2X) the measurement for woven samples.



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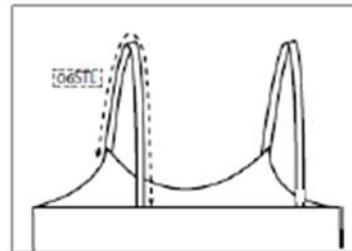
**925 20DRE Zipper Length for Dresses**

Measure from top of zipper head to bottom of stopper.



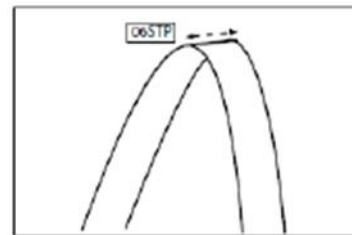
**313 06STL Shoulder Straps TI Length (front to back)**

Measure the total length of the strap from front start seam to the back ending seam.



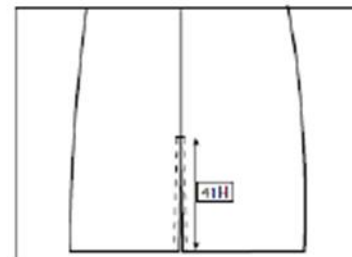
**314 06STP Shoulder Strap Width**

Measure from strap edge to edge.



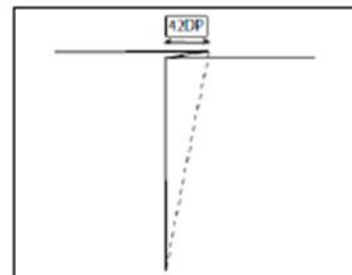
**914 41W Slit/Vent Width**

Measure width from edge to outer stitch of vent.


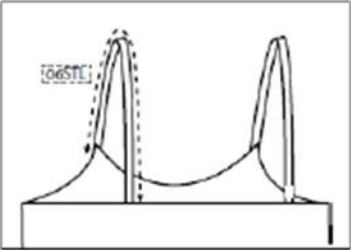
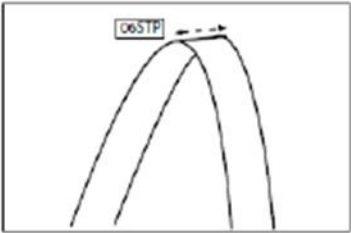
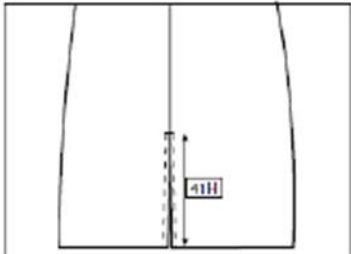
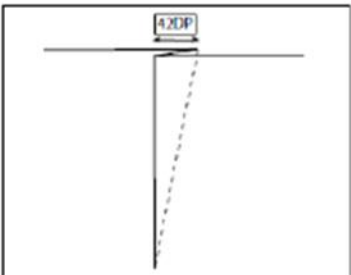


**852 42DP Dart/Pleat Depth**

Measure half of the dart/pleat fold.



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<p><b>925 20DRE</b> Zipper Length for Dresses Measure from top of zipper head to bottom of stopper.</p>	
<p><b>313 06STL</b> Shoulder Straps TI Length (front to back) Measure the total length of the strap from front start seam to the back ending seam.</p>	
<p><b>314 06STP</b> Shoulder Strap Width Measure from strap edge to edge.</p>	
<p><b>914 41W</b> Slit/Vent Width Measure width from edge to outer stitch of vent.</p>	
<p><b>852 42DP</b> Dart/Pleat Depth Measure half of the dart/pleat fold.</p>	
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**901 31W Hood**

**Width**

Measure straight across \_\_" (inches) as indicated on spec sheet down from top edge, from opening edge to CB sm, perpendicular to opening edge

**802 31L Hood Opening along CF**

**edge**

Measure length of opening along CF edge from top edge to neck seam

**904 31CBL Hood Length at CB**

**seam**

Measure length of hood along CB seam from top edge to neck seam at CB

**902 31HPSL Hood Length from**



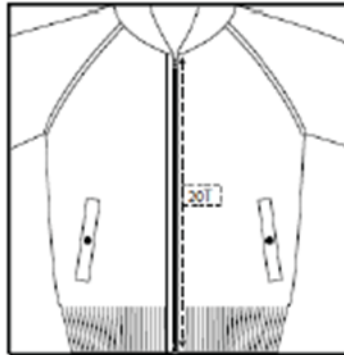
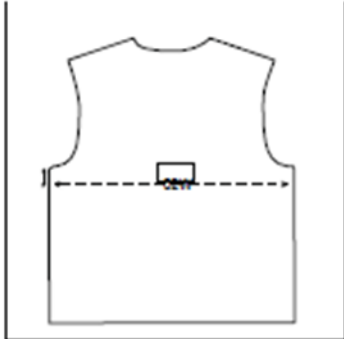
**HPS**

Measure length of hood from HPS or shoulder seam at neck (as indicated on spec sheet) up to top edge of hood

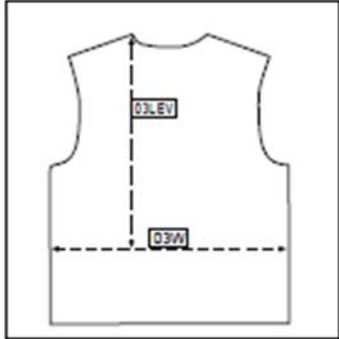
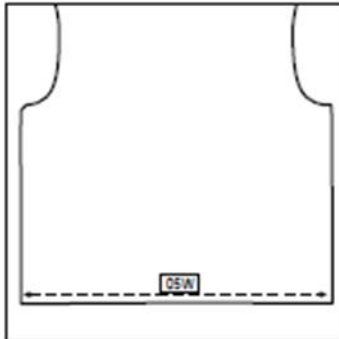
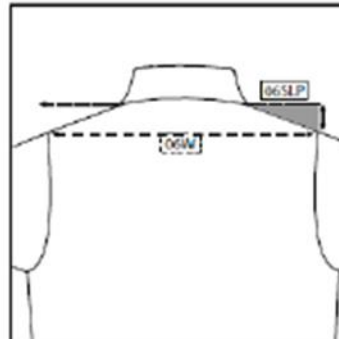
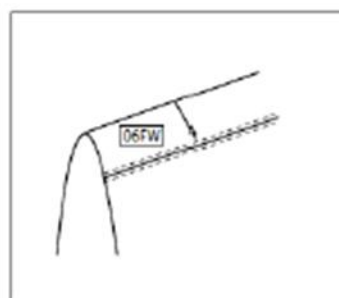


A technical line drawing of a hood. The hood is shown from a side profile. Dashed lines indicate measurement points: '31W' is a horizontal line across the top of the hood; '31L' is a vertical line along the front opening; '31CBL' is a vertical line along the side seam; and '31HPSL' is a vertical line from the neck seam up to the top of the hood. Labels 'CB' and 'HPS' are also present near the neck area.

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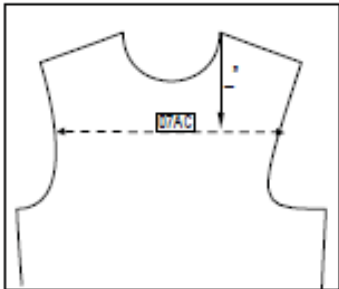
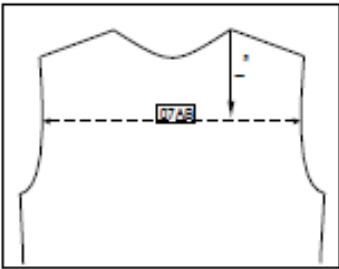
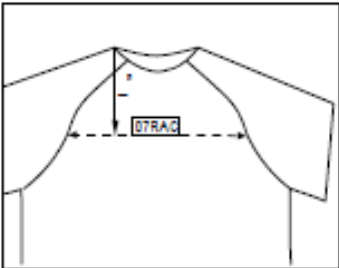
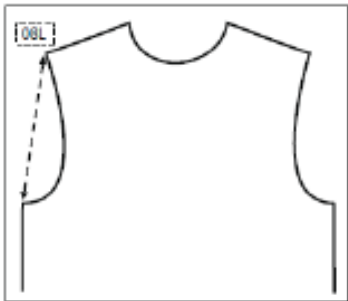
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<p><b>101 01T</b> Body Length HPS (Tops)</p> <p><b>104 01T</b> Body Length CB (Tops)</p> <p>Measure the sample from the center back neck seam (or the highest point on the shoulder) to the edge of the bodice hem, as specified.</p>	
<p><b>101 01DRE</b> Body Length HPS (Dress)</p> <p><b>104 01DRE</b> Body Length CB (Dress)</p> <p>Measure the sample from center back neck seam (or the highest point on the shoulder) to the bottom edge of the dress hem, as specified.</p>	
<p><b>925 20T</b> Zipper Length for Tops</p> <p>Measure from top of zipper head to bottom of stopper.</p> <p>Grade same as body length minus the neck drop grade. Target 1/2" increments.</p>	
<p><b>126 02W</b> Chest Width</p> <p>Measure at 1" below armhole, straight across from side seam to side seam.</p>	

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<p><b>105 03LEV Waist Level</b> Determine the waist level by measuring ____" (inches) from HSP, as indicated on the spec sheet. Target the narrowest part of the body.</p>	
<p><b>106 03W Waist Width (Tops)</b> Measure across waist at level indicated on the spec sheet.</p>	
<p><b>130 05W Bottom Sweep Width</b> Measure the bottom edge straight along the hem.</p>	
<p><b>112 06W Shoulder Width</b> Measure straight across upper back of garment from armhole/shoulder seam to opposite seam, or from the natural shoulder fold line if there is no seam.</p>	
<p><b>115 06SLP Shoulder Slope</b> Measure from the imaginary line through the neck seam (HSP) down to the shoulder level. For drop shoulders, offer two points of measurement.</p>	
<p><b>117/118 06FW Forward Shoulder</b> Measured from the natural fold of the shoulder to the forward shoulder seam.</p>	

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<b>124 07AC</b> Across Chest		
Measure straight across the upper front body from HPS down ___" (inches) as indicated on spec sheet.		
<b>128 07AB</b> Across Back		
Measure straight across the upper back body from HPS down ___" (inches) as indicated on spec sheet.		
<b>125 07RAC</b> Across Chest (raglan)		
Measure straight across the upper front body from HPS down ___" (inches) as indicated on spec sheet.		
<b>139 08L</b> Armhole Straight Length (knits)		
Measure a straight line from top of armhole/shoulder seam to the underarm at side seam.		
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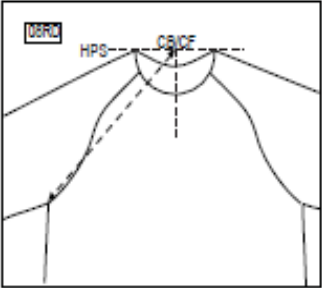


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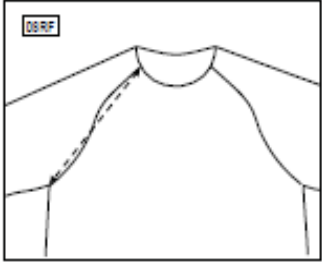
**08RD** Raglan Armhole Depth

Measured from the HPS center back/center front imaginary line to the underarm at side seam.



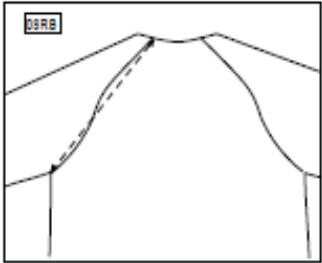
**142 08RF** Front Armhole Length (raglan and saddle)

Measure straight from armhole/neck seam to underarm at side seam point.



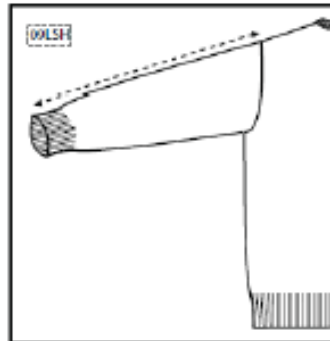
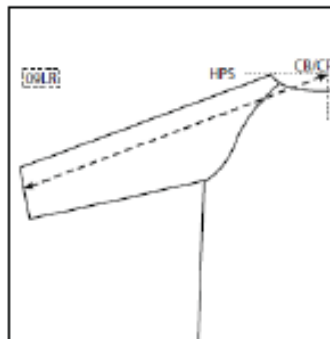
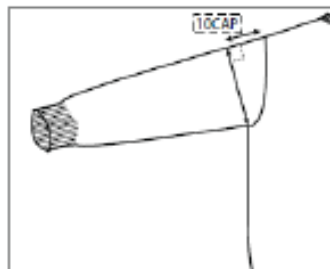
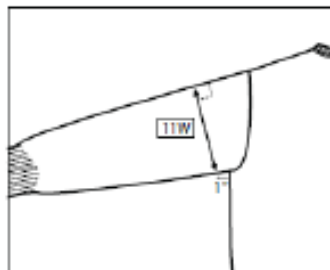
**143 08RB** Back Armhole Length (raglan and saddle)

Measure straight from armhole/neck seam to underarm at side seam point.



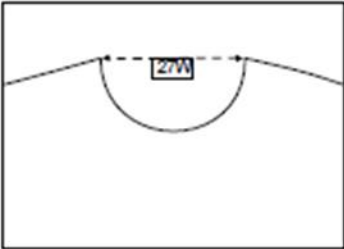
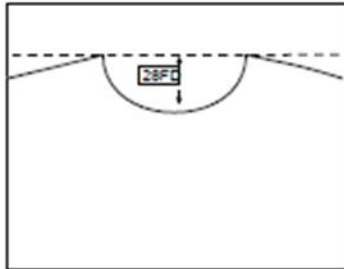
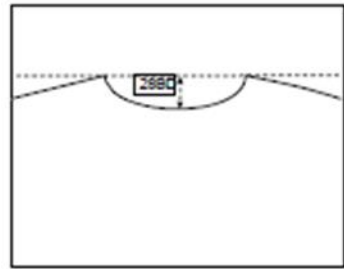
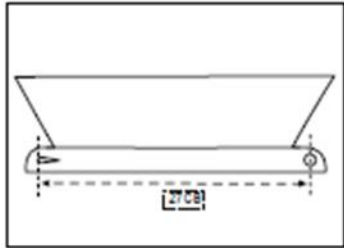
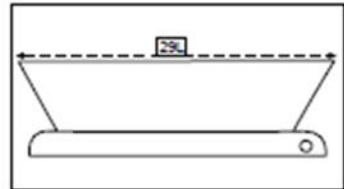
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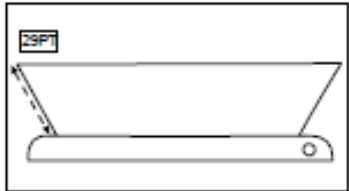
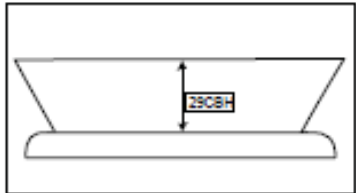
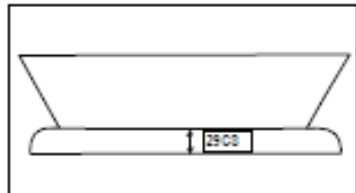
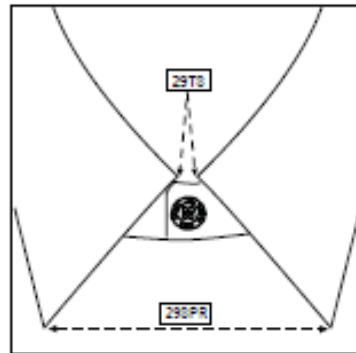


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<p><b>145L 09LSH Sleeve Length from Shoulder (long sleeve)</b> Measure along top edge of sleeve fold from sleeve cap to the edge of cuff or sleeve opening</p>			
<p><b>146L 09LR Raglan Sleeve Length</b> Measure from the HPS center back/center front imaginary line to the edge of cuff or sleeve opening.</p>			
<p><b>241 10CAP Sleeve Cap Height</b> Measure from top of sleeve cap to the point along sleeve fold, indicated by an imaginary line (which is perpendicular to the top of sleeve), to the underarm seam's bottom stitch line.</p>			
<p><b>150 11W Muscle Width</b> Measure at 1" below armhole from sleeve seam along an imaginary line perpendicular to the folded edge of sleeve.</p>			
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<div>153 12W Elbow Width</div> <div>Measure up from cuff _" (inches) as indicated on spec. (elbow level as specified on spec sheet)</div>	
<div>152 13W Forearm Width</div> <div>Measure up from cuff _" (inches) as indicated on spec. (forearm level as specified on spec sheet)</div>	
<div>14W Sleeve Opening/Cuff Width</div> <div>A. Measure along the opening edge of sleeve or cuff from edge to edge. Single (1X) measurement for knit samples.</div> <div>B. Measure along seam of sleeve or cuff edge to edge.</div>	
<div>252 14SSW Short Sleeve Opening Width</div> <div>Measured along the opening edge of sleeve.</div>	
<div>Code in RED : PDM</div> <div>Code in Black : PLM</div>	

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<p><b>165 27W Neck Width</b> Measure straight from shoulder seam to shoulder seam (along imaginary line) or from natural fold at HPS if no neck seams exist</p>	
<p><b>155 28FD Front Neck Drop- from imaginary line</b> Measure from the imaginary line (across both HPS's) to the neck seam at center front.</p>	
<p><b>160 28BD Back Neck Drop</b> Measure from the imaginary line (across both HPS's) to the neck seam at center back.</p>	
<p><b>163 27CB Neck Opening Circumference on Collar Stand</b> Measure along center of collar stand from the center of the button to the inside edge of buttonhole.</p>	
<p><b>168 29L Collar Length at Top Edge</b> Measure length from collar point to point along the top outer edge of the collar laid flat.</p>	
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<p><b>176 29PT Collar Point</b> Measure from collar joining seam to collar point.</p>	
<p><b>174 29CBH Collar Height</b> Measure from collar seam to top outer edge of collar at center back of sample.</p>	
<p><b>175 29CS Collar Stand Height</b> Measure from collar stand join seam to neck seam at center back neck.</p>	
<p><b>178 29TS Collar Tie Space</b> With the collar buttoned closed, measure the space from front top collar edge to edge straight across the front of the shirt.</p>	
<p><b>177 29SPR Collar Spread</b> With shirt buttoned, measure from collar point to collar point straight across the front of shirt. Normally used for packing.</p>	
<p><b>168 29LFK Collar Length (Flat Knit)</b> Measure length along the top edge of the collar laid flat.</p>	
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**183 29W Collar Top Edge-Rib Width**

Measure straight across top width of collar edge.

**805 34W Welt/Besom Pocket Opening-Top Width**

Measure width straight across top edge of welt pocket from edge to edge.

**804 34H Welt/Besom Pocket Opening-Side Height**

Measure height from top to bottom edge of welt pocket

**813 36HPS Pocket Position from HPS**

Measure from natural fold or HPS to the edge of the pocket opening.

**816 36CF Pocket Position from Center Front**

Measure from the center of the front placket (or the center of the buttonhole) to the side edge of the pocket

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**913 39TAB Center Front Placket Length**

A. Measure from the neck seam at CF to the end of the placket.

B. Measure from the HPS (or shoulder seam at neck) as indicated on the spec, to the end of the placket.

**901 31 W Hood Width**

Measure straight across \_\_\_ (inches) as indicated on spec sheet down from top edge from opening edge to CB sm, perpendicular to opening edge

**802 31L Hood Opening along CF edge**

Measure length of opening along CF edge from top edge to neck seam

**904 31CBL Hood Length at CB seam**

Measure length of hood along CB seam from top edge to neck seam at CB

**902 31HPSL Hood Length from HPS**

Measure length of hood from HPS or shoulder seam at neck (as indicated on spec sheet) up to top edge of hood

**107 04HW High Hip Width (Dress)**

Highest part of the hip. Measure 20" (inches) from the HPS to center front. Single (1X) measurement, for knit samples.

**109 04LW Low Hip Width (Dress)**

Lowest part of the hip. Measure 24" (inches) from the HPS to center front. Single (1X) measurement, for knit samples.

**130 05W Bottom Sweep Width (Dress)**

Measure the bottom edge straight along the hem. Single (1X) measurement, for knit samples.

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# Woven Bottoms / Pants / Skirts

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**401 03A** Waist Circumference - Straight Waistband  
Line up top edges of waistband and measure along center (unless otherwise specified). Double (2X) the measurement for circumference measurement.

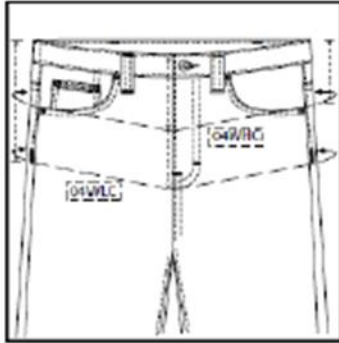
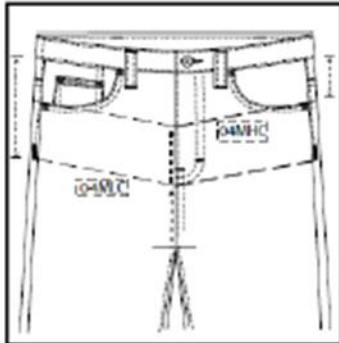

**400 03B** Waist Circumference - Contour Waistband  
Line up top edges of waistband and measure along top edge and along bottom edge/seam. Double (2X) the measurement for circumference measurement.

**403 03C** Waist Circumference (Hollywood Waist)  
Measure along top edge of waist and/or at waist stitchline. Double (2X) the measurement for circumference measurement.

**405 03H** Waistband Height  
Measure from the top edge of the band to a fixed point, such as the bottom seam, or bottom stitch line.

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<p><b>*WOMEN'S ONLY*</b></p> <p><b>407 04WHC High Hip Circumference</b> Highest part of the hip. Measure ___" (inches) from the top of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Double (2X) the measurement for woven samples.</p> <p><b>411 04WLC Low Hip Circumference</b> Lower part of the hip. Measure ___" (inches) from the top of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Double (2X) the measurement for woven samples.</p>		
		
<p><b>*MEN'S ONLY*</b></p> <p><b>04MHC High Hip Circumference</b> Highest part of the hip. Measure ___" (inches) above the crotch at CF and perpendicular across to both side seams (3 point measure) or as indicated on spec sheet. Double (2X) the measurement for woven samples.</p> <p><b>415A 04MLC Low Hip Circumference</b> Lower part of the hip. Measure ___" (inches) above the crotch at CF and perpendicular across to both side seams (3 point measure) or as indicated on spec sheet. Double (2X) the measurement for woven samples.</p>		
		
<p><b>416A 21C Thigh Circumference</b> Measure at 1" below crotch joining seam, parallel to the leg opening from fold to fold. For non-denim styles measure with the inseam and out seam edges flat together. Double (2X) the measurement for woven samples. For jeans measure 1" from middle of the felled stitch seam.</p>		
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## Woven Bottoms / Pants / Skirts

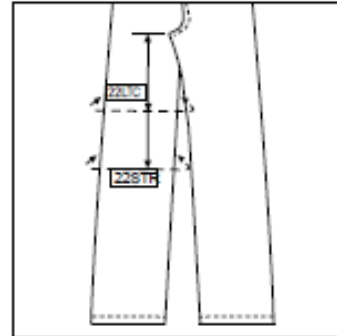
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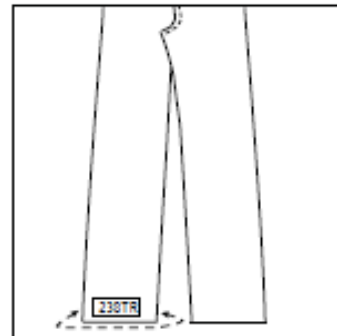
### 22LTC Low Thigh Circumference

Measure at \_\_\_" (inches) below crotch joining seam, parallel to the leg opening from fold to fold. For non-denim styles measure with the inseam and out seam edges flat together. Double (2X) the measurement for woven samples. For jeans measure 1" from middle of the felled stitch seam.



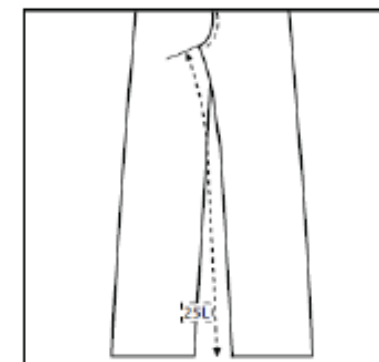
### 417 22STR Knee Circumference

Measure \_\_\_" (inches) as indicated on spec sheet below the crotch joining seam, parallel to the leg opening from fold to fold. For non-denim styles measure with the inseam and out seam edges flat together. Double (2X) the measurement for woven samples. For jeans measure 14" from middle of the felled stitch seam.



### 419 23STR Leg Opening Circumference

Measure along the outside edge of the bottom hem. For non-denim styles measure with the inseam and out seam edges flat together. Double (2X) the measurement for woven samples.



### 425 25L Inseam

Measure from the crotch joining seam (or center of double needle stitch for felled seam) along the inside of pant leg to the edge of the leg opening.

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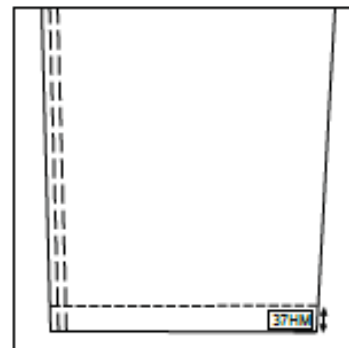
### 423 26OL Outseam

Measure from the top waistband (or waistline edge if there is no waistband) along the outside edge of the pant leg to the bottom edge of the leg opening.



### 433 37HM Hem Height

Measure from bottom edge to topstitching, double needle hems are measured to the top stitch.



## \*WOMEN'S ONLY\*

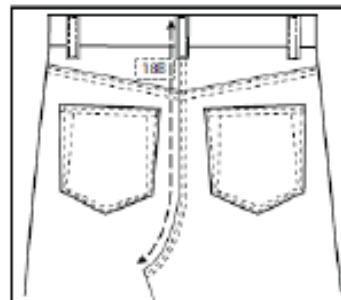
### 427 18F Front Rise (including waistband)

Measure from crotch joining seam to the top waistband along edge of seam and outside edge of fly.



### 429 18B Back Rise (including waistband)

Measure from crotch joining seam to the top waistband along edge of actual seam.



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**\*MEN'S ONLY\***

**428 18F Front Rise (excluding waistband)**

Measure from crotch joining seam to the bottom of waistband along edge of seam and outside edge of fly.

**430 18B Back Rise (excluding waistband)**

Measure from crotch joining seam to the bottom of waistband along edge of actual seam.

**926 19L Front Fly Length**

Measure from the waistband joining seam to outside topstitching line.

**927 19W Front Fly Width**

Measure from outside topstitching line to the outer edge of fly.

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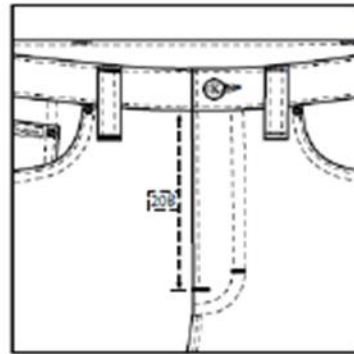
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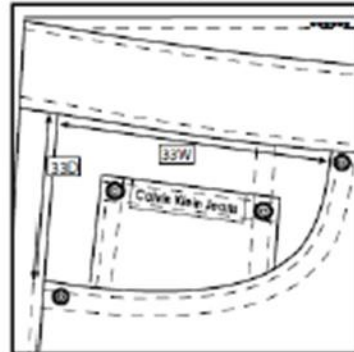
### 925 20B Zipper Length for Bottoms

Measure from the waistband joining seam to the bartack on fly. Measurement is the fly opening length of the pant. Please order zippers accordingly.



### 836 33W Pocket Opening-Top Width

Measure the top opening width, below waistband, from the pocket edge to the side seam.



### 837 33D Pocket Opening-Side Seam Depth

Measure pocket edge along side seam from waistband joining seam to side seam joining seam.



### 832 32CP Coin Pocket Top Width

Measure along the top of pocket from edge to edge.



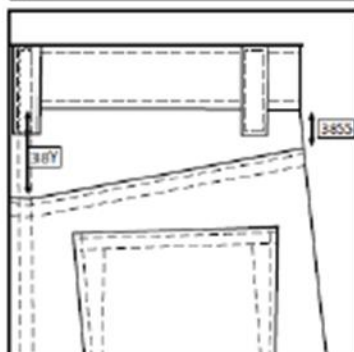
### 833 32LS Front/Back/Coin Pocket Length at Sides

Measure along the side of pocket from the top to the bottom edge. Coin pocket measured from top edge to pocket opening.



### 835 36SS Coin Pocket Position from SS

Measure from SS to side of pocket.

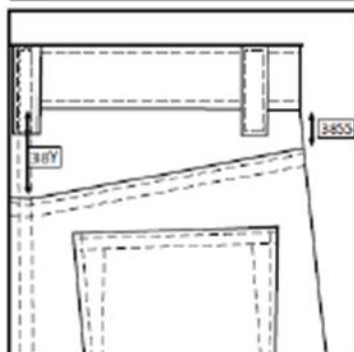


### 834 36BW Coin Pocket Position from WB

Measure from bottom of waistband to top of pocket.

### 435 38Y Yoke Height at Center Back

Measure from fixed waistband point to the outside edge of yoke at center back seam.



### 437 38SS Yoke Height at Side Seam

Measure from waistband seam to the outside edge of yoke seam at side seam.

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Code in Black : PLM

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**822/823 36BW** Pocket Position below the Waistband/Yoke

a-Measure from the bottom edge of the waistband to the top edge of the pocket.

b-Measure from the yoke seam to the top edge of pocket

**817 36CF** Pocket Position from Center Front

Measure from the top pocket edge to center front.

**840 36CB** Pocket Position from Center Back

a-Measure from the top pocket edge to middle CB double needle.

b-Measure from the top pocket edge to seam.

**838 33L** Slash Pocket Opening Length

Measure length from waistband joining seam to side seam joining seam along the edge of the pocket.

**836 33W** Pocket Opening-Top Width

Measure the top opening width, below waistband from the pocket edge to the side seam.

**837 33D** Pocket Opening-Side seam Depth

Measure pocket edge along side seam from waistband joining seam to side seam joining seam.

**805 34W** Welt/Besom Pocket Opening-Top Width

Measure width straight across top edge of welt pocket from edge to edge.

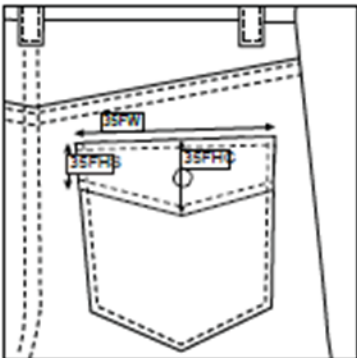
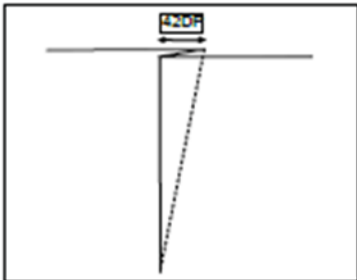
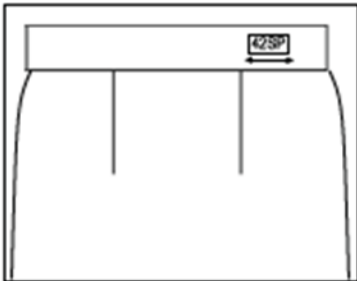
**804 34H** Welt/Besom Pocket Opening-Side Height

Measure height from top to bottom edge of welt pocket

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Code in Black :PLM



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<p><b>809/807 35FHS/35FHC</b>      Front/Back Pocket Flap <b>Height</b> Measure length from top edge to the longest point at the center of flap, or side of flap.</p> <p><b>806 35FW</b>      Front/Back Pocket Flap Width Measure width straight across top edge of pocket flap from edge to edge.</p>			
<p><b>956 42DP</b>      Dart/Pleat Depth Measure half of the dart/pleat fold.</p>			
<p><b>958 42SP</b>      Space Between Pleats Measure distance between pleats.</p>			
<p>Code in RED : PDM Code in Black :PLM</p>			



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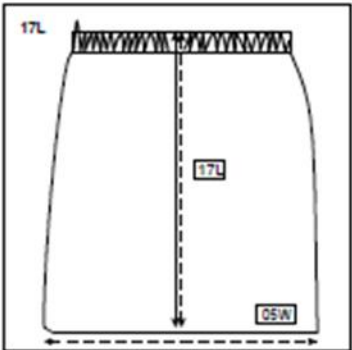
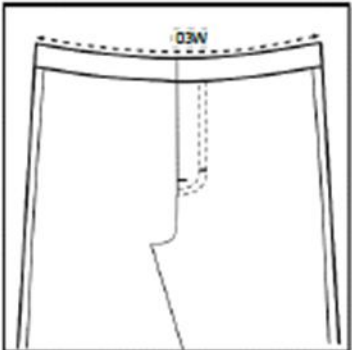
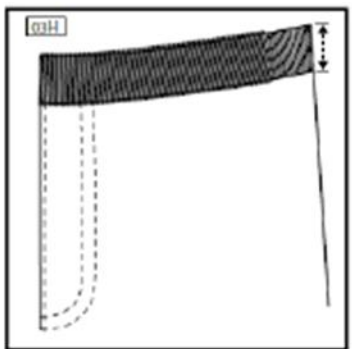
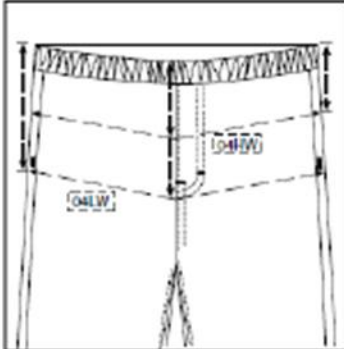
440 17L

Skirt Length from CF or CB

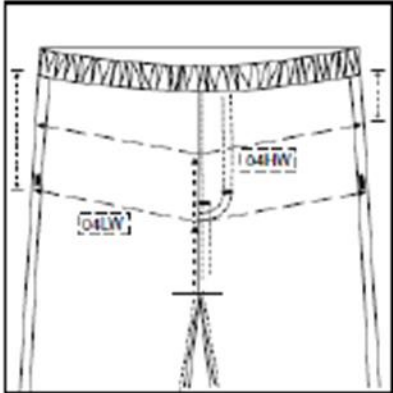

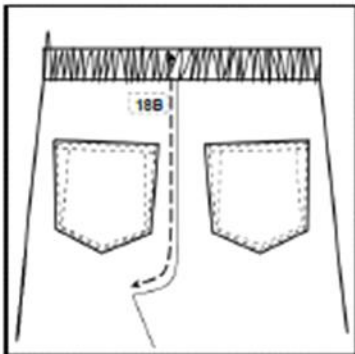
Measure from top of waistband to the bottom edge of hem. If no waist seam exists measure from top of waist.

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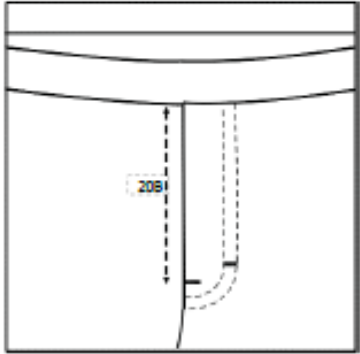
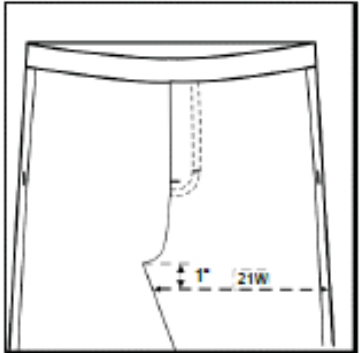
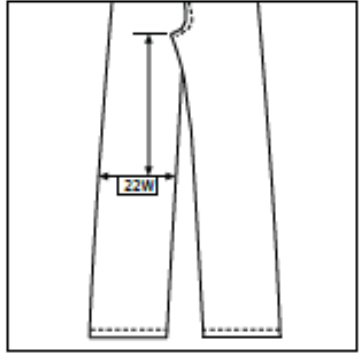
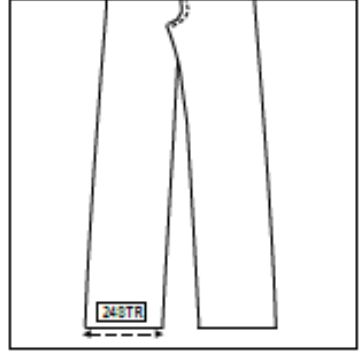
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Knit Bottoms	
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<p><b>440 17L Skirt Length from CF or CB</b> Measure from top waistband to the bottom edge of hem. If no waist seam exists measure from top waist.</p> <p><b>444 05W Bottom Sweep Width</b> Measure the bottom edge straight along the hem.</p>	
<p><b>400 03W Waist Width</b> Line up top edges of waistband and measure along top edge (unless otherwise specified).</p>	
<p><b>405 03H Waistband Height</b> Measure from the top edge of the band, to a fixed point such as the bottom seam, or bottom stitch line.</p>	
<b>*WOMEN'S ONLY*</b>	
<p><b>407 04HW High Hip Width</b> Highest part of the hip. Measure ___ (inches) from the top of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Single (1X) measurement, for knit samples.</p> <p><b>411 04LW Low Hip Width</b> Lowest part of the hip. Measure ___ (inches) from the top of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Single (1X) measurement, for knit samples.</p>	



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<p><b>*MEN'S ONLY*</b></p> <div style="display: flex; justify-content: space-between; align-items: flex-start; padding: 10px;"> <div style="width: 45%;"> <p><b>04HW High Hip Width</b> Highest part of the hip. Measure ___" (inches) above the crotch at CF and perpendicular across to both side seams (3 point measure) or as indicated on spec sheet. Single (1X) measurement for knit samples.</p> <p><b>415 04LW Low Hip Width</b> Lowest part of the hip. Measure ___" (inches) above the crotch at CF and perpendicular across to both side seams (3 point measure) or as indicated on spec sheet. Single (1X) measurement for knit samples.</p> </div> <div style="width: 50%; text-align: center;">  </div> </div>	
<p><b>*WOMEN'S ONLY*</b></p> <div style="display: flex; justify-content: space-between; align-items: flex-start; padding: 10px;"> <div style="width: 45%;"> <p><b>427 18F Front Rise (including waistband)</b> Measure from crotch joining seam to the top waistband along edge of seam and outside edge of fly.</p> <p><b>429 18B Back Rise (including waistband)</b> Measure from crotch joining seam to the top waistband along edge of actual seam.</p> </div> <div style="width: 50%; text-align: center;">   </div> </div>	
<p><b>Code in RED : PDM</b> <b>Code in Black : PLM</b></p>	

Knit Bottoms	
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<b>*MEN'S ONLY*</b>	
<p><b>428 18F</b>      <b>Front Rise (below waistband)</b>            Measure from crotch joining seam to the bottom of waistband along edge of seam and outside edge of fly.</p>	
<p><b>430 18B</b>      <b>Back Rise (below waistband)</b>            Measure from crotch joining seam to the bottom of waistband along edge of actual seam.</p>	
<p><b>426 19L</b>      <b>Front Fly Length</b>            Measure from the waistband joining seam to outside topstitching line.</p>	
<p><b>427 19W</b>      <b>Front Fly Width</b>            Measure from outside topstitching line to the outer edge of fly.</p>	
<p>Code in RED : PDM            Code in Black :PLM</p>	

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<p><b>925 20B Zipper Length for Bottoms</b>            Measure from the waistband joining seam to the bartack on fly. Measurement is the fly opening length of the pant. Please order zippers accordingly.</p>	
<p><b>416 21W Thigh Width</b>            Measure at 1" below crotch joining seam, parallel to the leg opening from fold to fold.</p>	
<p><b>417 22W Knee Width</b>            Measure __" (inches) as indicated on spec sheet below the fixed point at crotch parallel to the leg opening from fold to fold.</p>	
<p><b>419 24STR Leg Opening Width</b>            Measure along the outside edge of the bottom hem from fold to fold.</p>	
<p>Code in RED : PDM            Code in Black :PLM</p>	



## Knit Bottoms

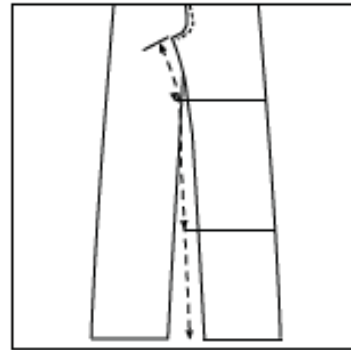
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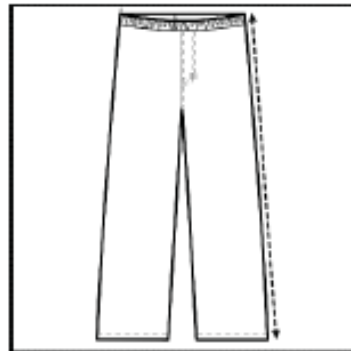
### **425 25L Inseam**

Measure from the crotch joining seam along the inside of pant leg to the edge of the leg opening.



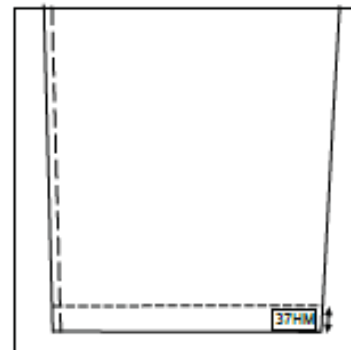
### **423 26OL Outseam**

Measure from the top waistband (or waistline top edge) along the outside edge of the pant leg to the bottom edge of the leg opening.



### **432 37HM Hem Height**

Measured from bottom edge to topstitching.

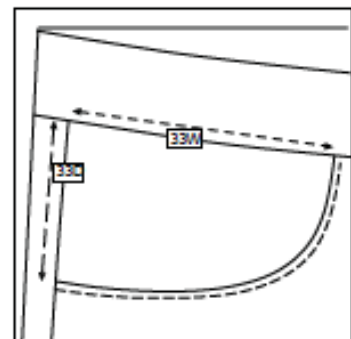


### **836 33W Pocket Opening-Top Width**

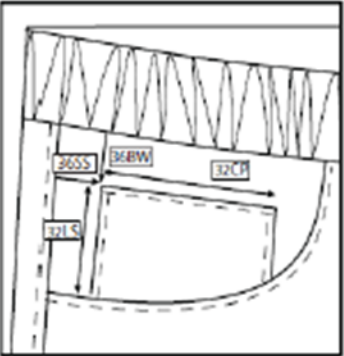
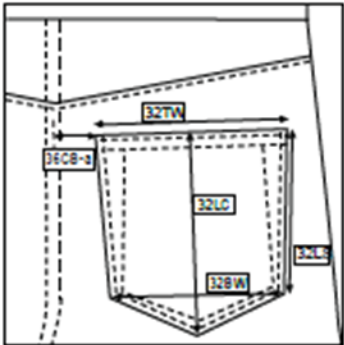
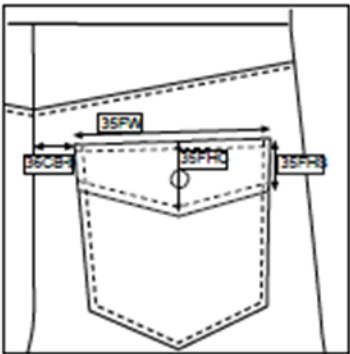
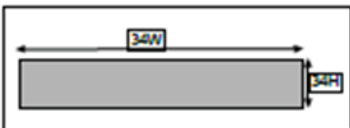

Measure the top opening width, below waistband, from the pocket edge to the side seam.

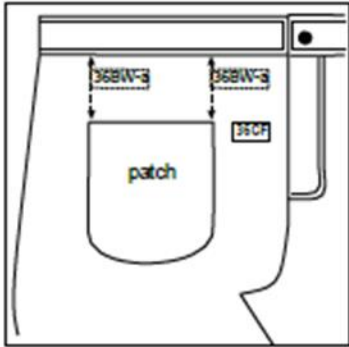
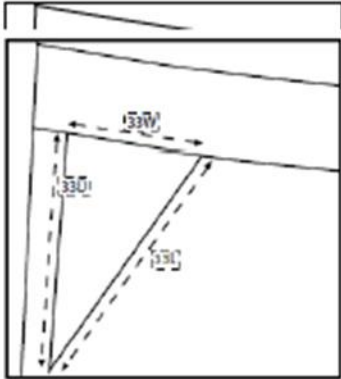
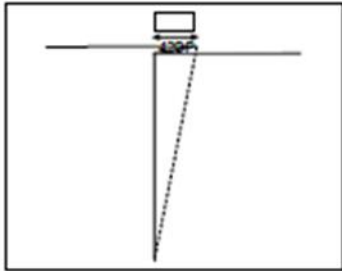
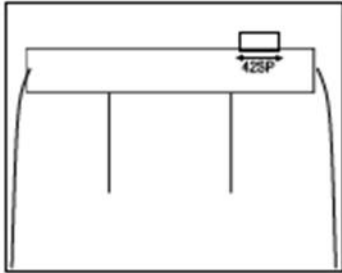
### **837 33D Pocket Opening-Side Seam Depth**

Measure pocket edge along side seam from waistband joining seam to side seam joining seam.

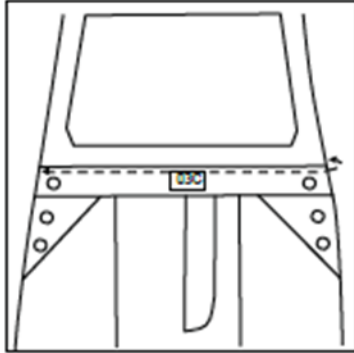
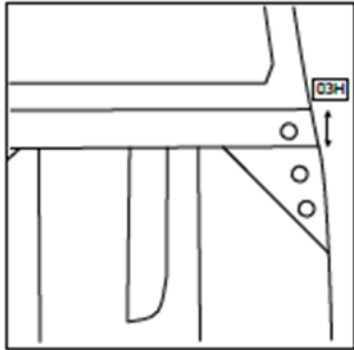
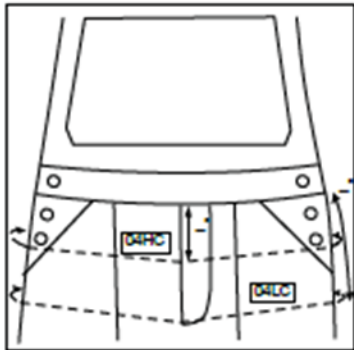
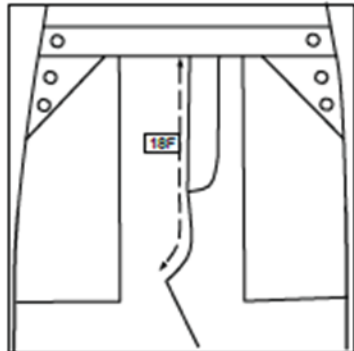
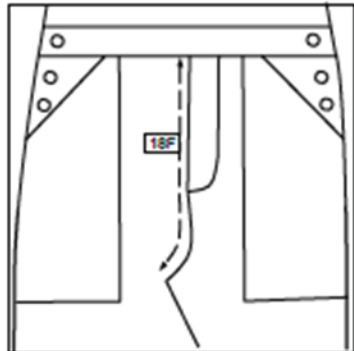


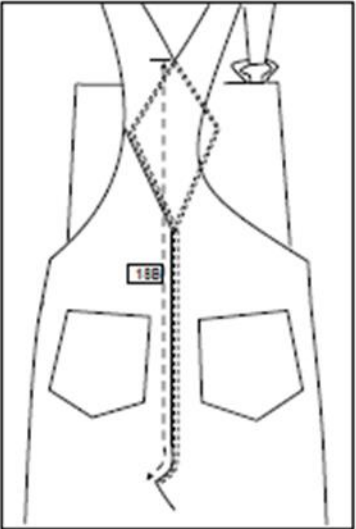
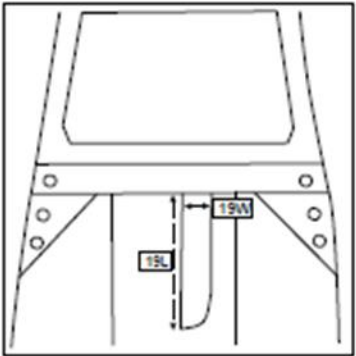
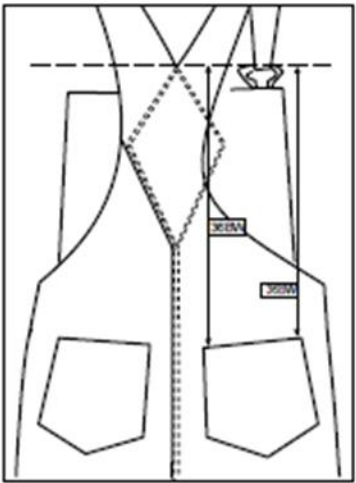
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Knit Bottoms	
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<p><b>832 32CP</b> Coin Pocket Top Width Measure along the top of pocket from edge to edge.</p> <p><b>833 32LS</b> Front/Back/Coin Pocket Length at Side Measure along the side of pocket from the top to the bottom edge.</p> <p><b>835 36SS</b> Coin Pocket Position from SS Measure from SS to side of pocket.</p> <p><b>834 36BW</b> Coin Pocket Position from WB Measure from bottom of waistband to top of pocket.</p> <p><b>840 36CB</b> Pocket Position from Center Back a-Measure from the top pocket edge to middle CB double needle. b-Measure from the top pocket edge to seam.</p> <p><b>800 32TW</b> Front/Back Pocket Top Width Measure along the top of pocket from edge to edge.</p> <p><b>32BW</b> Front/Back Pocket Bottom Width Measure from the bottom corner to the opposite corner.</p> <p><b>801 32LC</b> Front/Back Patch Pocket Length at Center Measure from the top edge of the pocket at the center to the longest point.</p> <p><b>802 32LS</b> Front/Back Patch Pocket Length at Side Measure from the top edge of the pocket at side</p> <p><b>809 35FHC</b> Front/Back Pocket Flap Height at Center Measure length from top edge to the longest point at the center of flap.</p> <p><b>807 35FHS</b> Front/Back Pocket Flap Height at Side Measure length from top edge to bottom edge at side of flap.</p> <p><b>806 35FW</b> Front/Back Pocket Flap Width Measure width straight across top edge of pocket flap from edge to edge.</p> <p><b>805 34W</b> Welt/Besom Pocket Opening-Top Width Measure width straight across top edge of welt pocket from edge to edge.</p> <p><b>804 34H</b> Welt/Besom Pocket Opening-Side Height Measure height from top to bottom edge of welt pocket</p> <p>Code in RED : PDM Code in Black : PLM</p>	    

Knit Bottoms		
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<p><b>822/823 36BW</b>      <b>Pocket Position below the Waistband/Yoke</b>  a-Measure from the bottom edge of the waistband to the top edge of the pocket.  b-Measure from the yoke seam to the top edge of pocket.</p> <p><b>840 36CF</b>      <b>Pocket Position from Center Front</b>  Measure from the top pocket edge to center front.</p>		
<p><b>838 33L</b>      <b>Slash Pocket Opening Length</b>  Measure length from waistband joining seam to side seam joining seam along the edge of the pocket.</p> <p><b>836 33W</b>      <b>Pocket Opening-Top Width</b>  Measure the top opening width, below waistband, from the pocket edge to the side seam.</p> <p><b>837 33D</b>      <b>Pocket Opening-Side seam Depth</b>  Measure pocket edge along side seam from waistband joining seam to side seam joining seam.</p>		
<p><b>956 42DP</b>      <b>Dart/Pleat Depth</b>  Measure half of the dart/pleat fold.</p>		
<p><b>958 42SP</b>      <b>Space Between Pleats</b>  Measure distance between pleats.</p>		

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Woven Overall	
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<p><b>400 03C Waist Circumference</b> Measure across waist at level indicated in spec sheet.</p>	
<p><b>405 03H Waistband Height</b> Measure from the top edge of the band, to a fixed point such as the bottom seam, or bottom stitch line.</p>	
<p><b>410 04HC High Hip Circumference</b> Highest part of the hip. Measure ___" (inches) from the bottom of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Double (2X) the measurement for woven samples.</p>	
<p><b>413 04LC Low Hip Circumference</b> Lower part of the hip. Measure ___" (inches) from the bottom of the waistband, at both side seams, to center front. This forms a "3" point "V" shape from the front of the hip. Double (2X) the measurement for woven samples.</p>	
<p><b>428 18F Front Rise (below waistband)</b> Measure from crotch joining seam to the bottom of waistband along edge of seam and outside edge of fly.</p>	
<p>Code in RED : PDM Code in Black : PLM</p>	

Woven Overall	
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<p><b>18B Back Rise</b> Measure from crotch joining seam to the waistband joining seam along edge of actual seam.</p>	
<p><b>926 19L Front Fly Length</b> Measure from the waistband joining seam to outside topstitching line.</p>	
<p><b>927 19W Front Fly Width</b> Measure from outside topstitching line to the outer edge of fly.</p>	
<p><b>36BW Pocket Position below the Waistband/Yoke</b> Measure from the top edge of the pocket to an imaginary line at the top of kite.</p>	

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Woven Overall

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16W Bib Width

Measure along top edge and at waist.

16BIB Bib Height

Measure at CF from top edge to waist seam.

16KL Kite Length

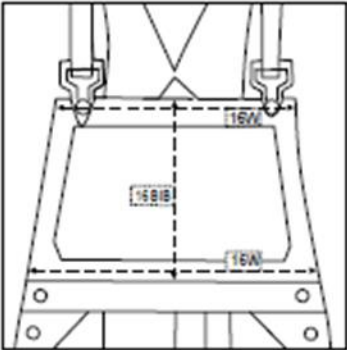
Measure from strap intersection to outside topstitching at base of kite.

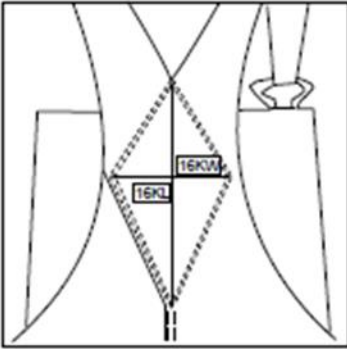
16KW Kite Width

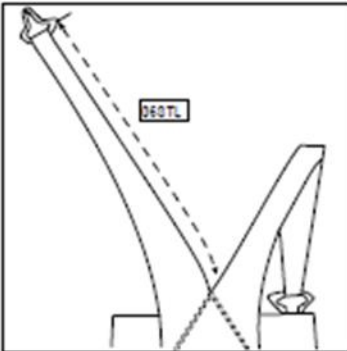
Measure from outside edge to opposite edge at kite's widest point.

06STL Strap Length

Measure at back from strap intersecting point to strap edge.







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Rev Date: Feb 11-2014


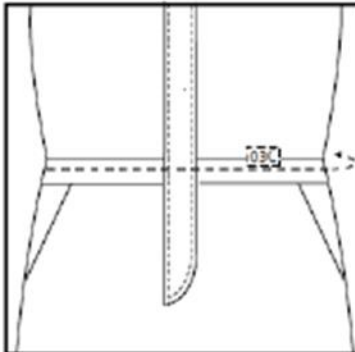
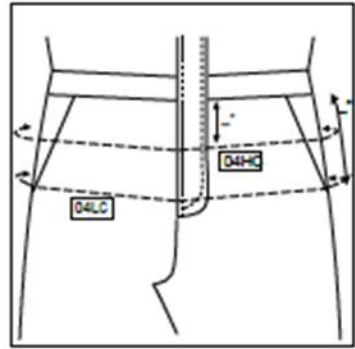
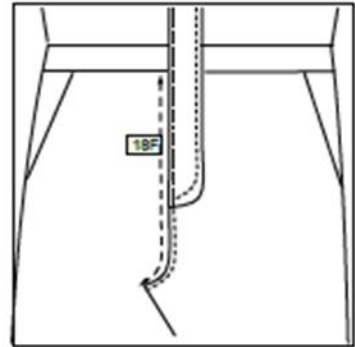
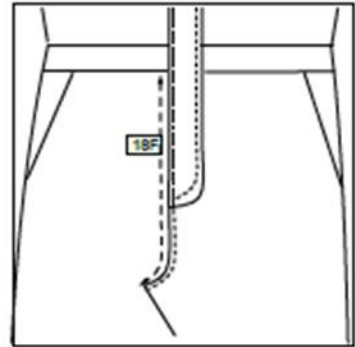
Calvin Klein

TOMMY HILFIGER

HERITAGE BRANDS

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Woven Coverall	
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<p><b>01C Body Length (Full Body)</b> Measure the sample from the high shoulder point at neck seam (or the highest point on the shoulder) to the bottom of the rise at the crotch seam.</p>	
<p><b>405 03C Waist Circumference</b> Measure across waist at level indicated on the spec sheet. Double (2X) the measurement for circumference measurement.</p>	
<p><b>410 04HC High Hip Circumference</b> Highest part of the hip. Measure ___" (inches) from the bottom of the waistband, at both side seams and center front. This forms a "3" point "V" shape across the front of the hip. Double (2X) the measurement for woven samples.</p>	
<p><b>413 04LC Low Hip Circumference</b> Lower part of the hip. Measure ___" (inches) from the bottom of the waistband, at both side seams and center front. This forms a "3" point "V" shape across the front of the hip. Double (2X) the measurement for woven samples.</p>	
<p><b>428 18F Front Rise (below waistband)</b> Measure from crotch joining seam to the bottom of waistband along edge of seam and outside edge of fly.</p>	
<p>Code in RED : PDM Code in Black : PLM</p>	





# Woven Coverall

Library: USA

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**430 18B Back Rise (below waistband)**  
Measure from crotch joining seam to the bottom of waistband along edge of actual seam.

**39L Center Front Placket Length**  
Measure from the neck seam at center front to the bottom edge (include tab).

**910 39W Placket Width**  
Measure from the outside edge of placket to inside edge, or to topstitching line.

Code in RED : PDM

Code in Black :PLM